



Test procedures

BETA SWIFT

Symptoms	Test procedure	Probable cause and fix
Heat press going over set temperature		<ol style="list-style-type: none">1. Faulty thermo couple2. Faulty controller
Timer does not activate (start counting down)	Pressure lever in down position	<ol style="list-style-type: none">1. Faulty connection/loose on controller or micro switch2. Faulty micro switch
Timer does not reset (buzzer does not stop)	Lever in up position	<ol style="list-style-type: none">1. Micro switch needs adjusting2. Faulty micro switch
Heat fault on digital display		<ol style="list-style-type: none">1. Faulty controller2. Open circuit on element
Probe fault on digital display		<ol style="list-style-type: none">1. Loose connection on controller connector block (probe)2. Faulty probe (thermo couple)
CAL fault on digital display		<ol style="list-style-type: none">1. Controller needs recalibrating
Heat plate not heating	Digital display not illuminating	<ol style="list-style-type: none">1. Check power supply and fuse2. Faulty fuse holder/ switch3. Faulty wiring or connector4. Faulty controller
	Open circuit on element	<ol style="list-style-type: none">1. Faulty thermal cut-out2. Faulty wiring or connector3. Faulty heat element
When pressing lever is raised to the up position it keeps falling down		<ol style="list-style-type: none">1. Broken or damaged return spring