



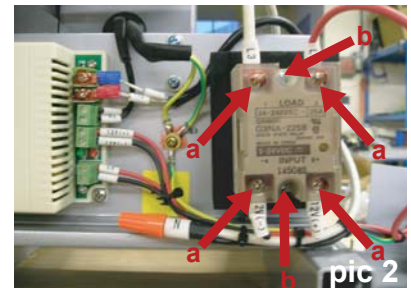
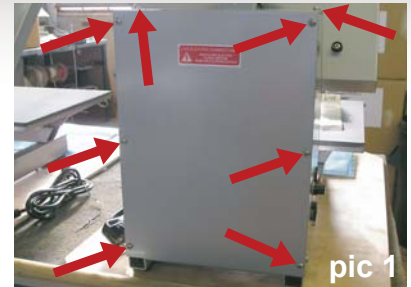
## How to change a solid state relay

## STUDIO CLAM 38

### Replacement/ removal of a solid state relay

**N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove rear cover by unscrewing 8 retaining screws (pic 1)
2. Disconnect all wires connected to solid state relay (pic 2 arrow-a), taking note of their position for future reference when reinstalling
3. Remove securing screws on solid state relay (pic 2 arrow-b)
4. Separate relay from heat sink



### Re-installation of replacement solid state relay

1. Installation is a reversal of removal
- N.B.** Heat sink compound should be applied to base of solid state relay, before refitting