

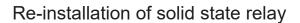
Technical Support

How to change a solid state relay

BETA MAXI/ MINI (120 VOLT)

Replacement/ removal of solid state relay

- **N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
- **1.** Remove pin from pressure handwheel using 4 mm punch (pic 1)
- 2. Unscrew handwheel anti clockwise from adjusting stud (pic 2)
- 3. Remove the two socket head screws (front and side) holding the instrument cover, with a 4 mm allen key (pic 3)
- **4.** Lift up instrument cover from the back of press (pic 4)
- 5. Disconnect all wiring connected to solid state relay (pic 5 arrow-a), taking note of all wire colours and connections for future reference when reinstalling
- **6.** Remove the 2 screws securing the solid state relay (pic 5 arrow-b)

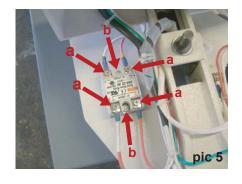


- 1. Installation is a reversal of removal
- **N.B.** Heat sink compund should be applied to the base of solid state relay before refitting











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