



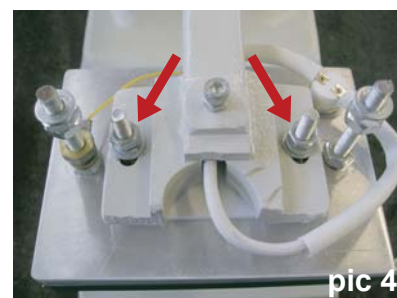
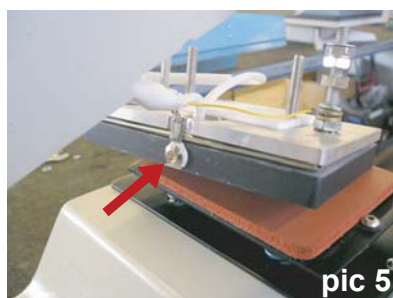
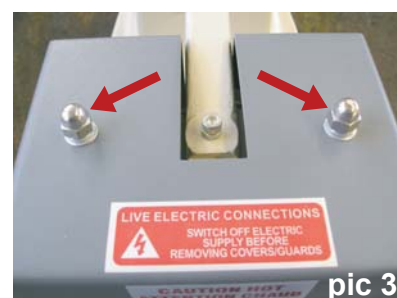
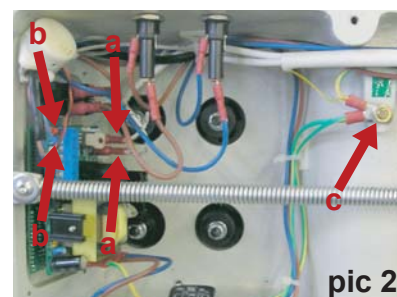
How to change a probe

BETA SWIFT

Replacement/ removal of probe

N.B. Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove six screws from base board (pic 1)
2. Remove base board from casting
3. Remove heating element wires (pic2 arrow-a), probe wires (pic 2 arrow-b) and earth wire (pic 2 arrow-c) (from controller), taking note of the position of all connections for future reference when re-installing new probe
4. Dismantle insulation cover from heat plate assembly by removing dome nuts with an 11 mm spanner (pic 3)
5. With a spanner remove 10 mm nuts securing heat plate assembly to lever (pic 4)
6. Separate heat plate assembly from lever, carefully pulling wires out
7. Remove screw holding ring probe thermal couple to heat plate (pic 5)
8. Pull wire out from lever



Re-installation of replacement probe

1. Installation is a reversal of removal