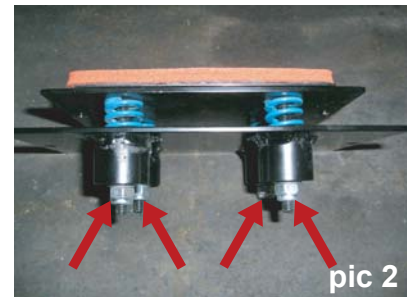


How to change pressure plate base springs

BETA SWIFT

Replacement/ removal of pressure plate base springs

- N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
1. With heat plate in the up position remove two screws securing pressure plate base (pic 1)
 2. Remove four nuts holding pressure plate and pressure plate base together (pic 2)
 3. Separate pressure plate and pressure plate base, taking note of the position of springs and spacers for future reference when re-installing new springs



Re-installation of replacement pressure plate base springs

1. Installation is a reversal of removal
- N.B.** When re-installing pressure plate base into press care should be taken to achieve correct alignment between heat plate and silicone pad. Adjusting the four pressure plate lock nuts will allow for correct alignment of the silicone pad