



How to change a micro switch

BETA MAXI/ MINI

Replacement/ removal of micro switch

N.B. Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove pin from pressure handwheel using 4 mm punch (pic 1)
2. Unscrew handwheel anti clockwise from adjusting stud (pic 2)
3. Remove the two socket head screws (front and side) holding the instrument cover, with a 4 mm allen key (pic 3)
4. Lift up instrument cover from the back of press (pic 4)
5. Disconnect wires connected to micro switch, taking note of the connections for future reference when reinstalling (pic 4 arrow-a)
6. Remove screws securing micro switch to fabricated arm

Re-installation of micro switch

1. Installation is a reversal of removal

