



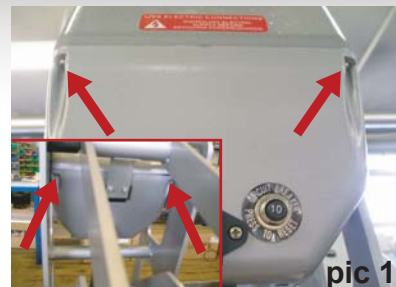
How to change a magnetic timer switch

STUDIO AUTO CLAM SENIOR/ JUNIOR PRESS

Replacement/ removal of a magnetic timer switch

N.B. Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Separate electrical box by unscrewing 4 screws (pic 1 & inset)
2. Lift the top half of electrical box upwards and pivot towards front of press (pic 2)
3. Remove magnetic timer switch connector from circuit board by pulling connector upwards (pic 3)
4. Lift top half of electrical box up and allow it to hang down the back of the press by attached wires
5. Using a screwdriver remove the 2 screws securing magnetic timer switch (pic 4 arrow-a) and then lift feed wire and connector out of slot in the circuit board bracket (pic 4 arrow-b)



Re-installation of replacement magnetic timer switch

1. Installation is a reversal of removal

