

# **Technical Support**

## How to change a 'green button' digital controller

#### **BETA MAXI/ MINI**

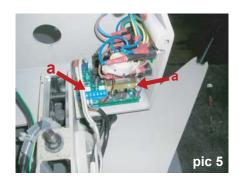
pic 1

### Replacement/ removal of digital controller

- **N.B.** <u>Before undertaking any work</u>, switch off the power supply to the machine and unplug the machine from the electricity supply
- 1. Remove pin from pressure handwheel using 4 mm punch (pic 1)
- 2. Unscrew handwheel anti clockwise from adjusting stud (pic 2)
- 3. Remove the two socket head screws (front and side) holding the instrument cover, with a 4 mm Allen key (pic 3)
- **4.** Lift up instrument cover from the back of press (pic 4)
- Disconnect all wiring connected to digital controller, taking note of all wire colours and connections for future reference when reinstalling
- **6.** Remove the digital controller mounting nuts with a 7 mm spanner (pic 5 arrow-a)
- 7. Lift off the two parts of the digital controller, taking note of position of nylon spacers and connection of circuit board push connectors for future reference when reinstalling

## Re-installation of digital controller

**1.** Installation is a reversal of removal











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