

## **Technical Support**

## How to change a control panel STUDIO AUTO CLAM SENIOR/ JUNIOR PRESS

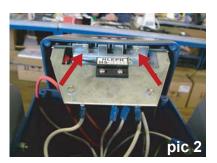
## Replacement/ removal of a control panel

- **N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
- Separate electrical box by unscrewing 4 screws (pic 1 & inset)
- 2. Lift top half of electrical box up and allow it to hang down the back of the press by attached wires
- **3.** Using a screwdriver remove the 2 screws securing control panel (pic 2)
- **4.** Slide cover off control panel (pic 3)
- **5.** Remove magnetic timer switch connector from Circuit board by pulling connector upwards (pic 4)
- 6. With a screwdriver remove probe wires (pic 5 arrow-a) and connector block wires (pic 5 arrow b), taking note of the connections for future reference when reinstalling
- 7. Lift control panel away from electrical box

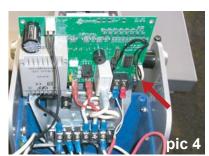
## Re-installation of replacement control panel

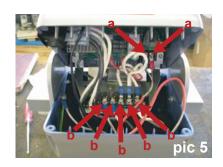
1. Installation is a reversal of removal











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