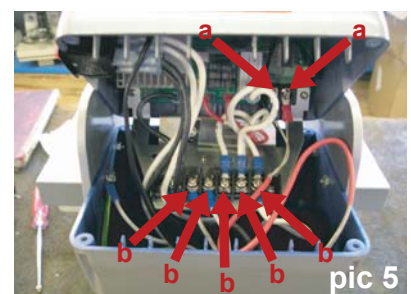
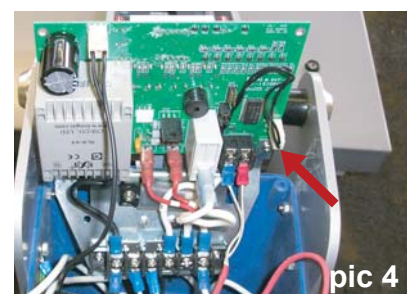
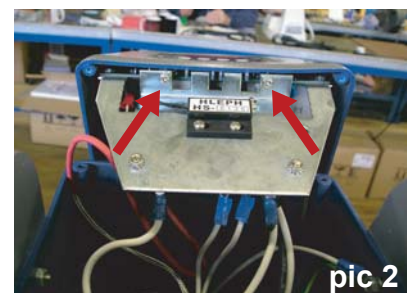


How to change a control panel STUDIO AUTO CLAM SENIOR/ JUNIOR PRESS

Replacement/ removal of a control panel

- N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
1. Separate electrical box by unscrewing 4 screws (pic 1 & inset)
 2. Lift top half of electrical box up and allow it to hang down the back of the press by attached wires
 3. Using a screwdriver remove the 2 screws securing control panel (pic 2)
 4. Slide cover off control panel (pic 3)
 5. Remove magnetic timer switch connector from Circuit board by pulling connector upwards (pic 4)
 6. With a screwdriver remove probe wires (pic 5 arrow-a) and connector block wires (pic 5 arrow b), taking note of the connections for future reference when reinstalling
 7. Lift control panel away from electrical box



Re-installation of replacement control panel

1. Installation is a reversal of removal