

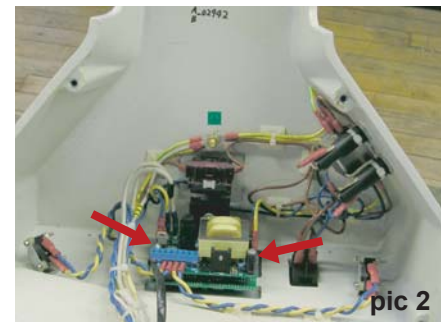
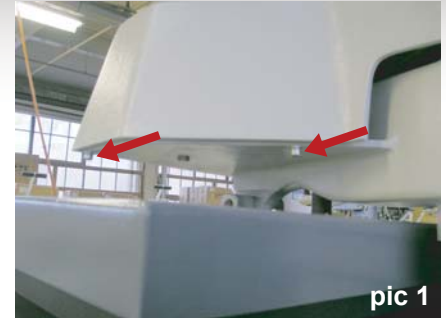


How to change a digital controller

BETA MAJOR/ MINOR

Replacement/ removal of digital controller

- N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
1. Remove the four socket head screws, holding the instrument cover in place with a 4 mm allen key (pic 1)
 2. Lift up instrument cover from back of press
 3. Disconnect all wiring connected to controller, taking note of the connections for future reference when reinstalling
 4. Remove controller retaining nuts with a 7 mm spanner (pic 2)
 5. Lift controller out of instrument cover, taking note of the position of the nylon spacers and circuit board connections for future reference when reinstalling



Re-installation of replacement digital controller

1. Installation is a reversal of removal