

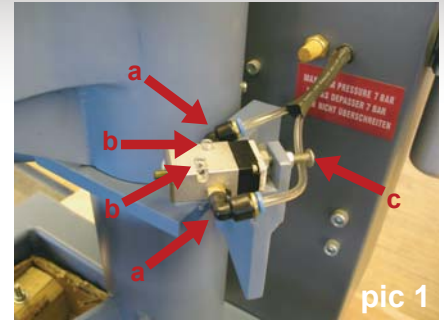


How to change an actuation valve

OMEGA SERIES 1000-1001

Replacement/ removal of an actuation valve

- N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
1. Remove air pipes connected to actuation valve (pic 1 arrow-a), taking note of their connections for future reference when reinstalling
 2. Remove screws securing actuation valve (pic 1 arrow-b)



Re-installation of replacement actuation valve

1. Installation is a reversal of removal
- N.B.** Make sure actuation valve is operating when press is on it's stop in both the left and right positions and adjust if necessary, by moving the actuation valve in or out, using the adjusting screw (pic 1 arrow-c) at the back of the valve