

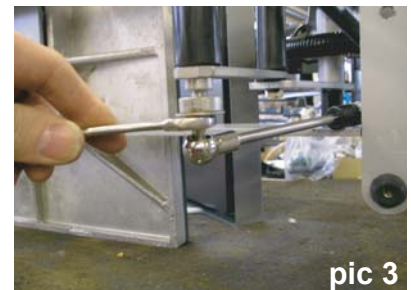
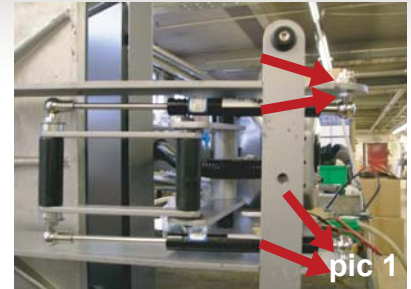


How to change air springs STUDIO AUTO CLAM SENIOR/ JUNIOR PRESS

Replacement/ removal of air springs

N.B. Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Place heat plate in the up position and lay onto it's side (pic 1)
2. Using both a 12 mm and 14 mm spanner remove nuts securing air springs onto frame of press (pic 1)
3. Remove bolts from frame and then pivot Connecting bars out of frame of press (pic 2)
4. Using a 12 mm spanner remove bolts securing air springs to connecting bars (pic 3), taking note of position of washers and spacers for future reference when reinstalling



Re-installation of replacement air springs

1. Installation is a reversal of removal