

## How to change a return spring

## BETA SWIFT

### Replacement/ removal of return spring

- N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
1. With heat plate in the up position remove six screws from base board (pic 1)
  2. Remove base board from casting
  3. Remove screw holding spring to casting (pic 2)
  4. Unhook the other end of spring off the lever and lift out from casting (pic 3)

### Re-installation of replacement return spring

1. Installation is a reversal of removal

