

## **Technical Support**

# How to change a pre-plug and socket heater/ element assembly

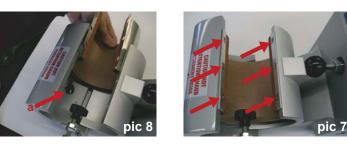
#### **STUDIO MUG**

#### Replacement of a heater/ element assembly

- **N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
- **1.** Remove back cover and four screws (pic 1)
- **2.** Remove covers from wires by turning in an antclockwise direction (pic 2)
- 3. Untwist wires from each other (pic 3), taking note of their position for future reference when reinstalling
- **4.** Cut cable ties holding cables together (pic 3 arrow-a)
- **5.** Remove controller from cast body (pic 4)
- **6.** Cut cable ties holding cables together (pic 5 arrow-a)
- 7. Remove probe wires using a screwdriver, taking note of their position for future reference when reinstalling (pic 5 arrow-b)
- **8.** Remove base cover and two screws (pic 6)
- **9.** Pull probe wires out from cast body hole
- **10.** Remove six element retaining screws and retaining plates (pic 7)
- 11. Slide element assembly out of movable jaw (pic 8) guiding element wire and plug out from hole in cast body (pic 8 arrow-a)

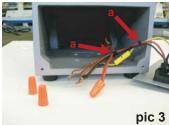
### Re-installation of a heater/ element assembly

1. Installation is a reversal of removal



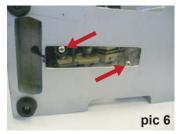












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