

## Test procedures

## BETA MAXI/ MINI (120 VOLT)

Symptoms	Test procedure	Probable cause and fix
Heat plate not heating	Rocker switch not lighting when switched on	<ol style="list-style-type: none"> <li>1. Check power supply and fuse</li> <li>2. Replace rocker switch</li> </ol>
	Digital display not illuminating	<ol style="list-style-type: none"> <li>1. Faulty fuse</li> <li>2. Faulty fuse holder</li> <li>3. Faulty wiring or connector</li> <li>4. Faulty controller</li> </ol>
	Open circuit on element	<ol style="list-style-type: none"> <li>1. Faulty thermal cut-out</li> <li>2. Faulty heat plate loom or connectors</li> </ol>
	No power to heat plate	<ol style="list-style-type: none"> <li>1. Faulty solid state relay</li> <li>2. Faulty controller</li> </ol>
Heat plate sticking when press is operated	When lever is moved up or down	<ol style="list-style-type: none"> <li>1. Broken heat plate spring</li> <li>2. Toggle assembly needs lubricating</li> <li>3. Worn or broken toggle assembly</li> </ol>
Pressure low when press is operated	When lever is moved down	<ol style="list-style-type: none"> <li>1. Handwheel needs adjusting</li> <li>2. Broken inner pin</li> <li>3. Toggle assembly worn</li> <li>4. Main casting cracked or broken</li> </ol>
When pressing lever is raised to the up position (it keeps falling down)		<ol style="list-style-type: none"> <li>1. Worn stop bar</li> <li>2. Worn pivot pair</li> </ol>