

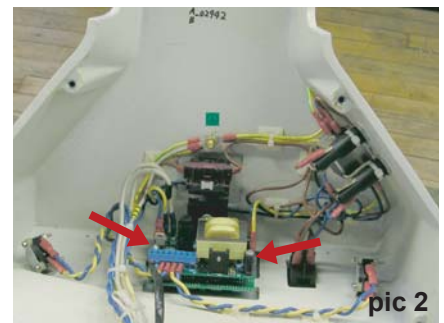
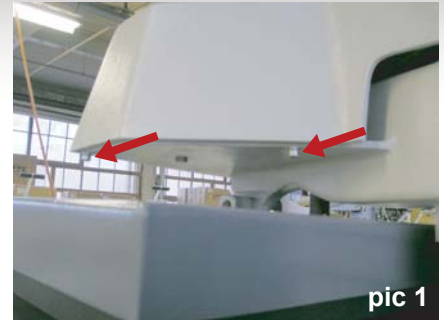


How to change a 'green button' controller

BETA MAJOR/ MINOR

Replacement/ removal of a 'green button' controller

- N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
1. Remove the four socket head screws, holding the instrument cover in place with a 4 mm allen key (pic 1)
 2. Lift up instrument cover from back of press
 3. Disconnect all wiring connected to controller, taking note of the connections for future reference when reinstalling
 4. Remove controller retaining nuts with a 7 mm spanner (pic 2)
 5. Lift controller out of Instrument cover, taking note of the position of the nylon spacers and circuit board connections for future reference when reinstalling



Re-installation of a 'green button' replacement controller

1. Installation is a reversal of removal