

WunderBoard

Recommended Procedure for Transferring onto WunderBoard


Carefully remove the protective film from the WunderBoard. We recommend that you use cotton gloves when handling and take care that the WunderBoard surface is kept perfectly clean.


Pre-dry the printed transfer beneath a pre-heated press for **30-45 seconds (60-120 seconds for larger papers)**. The press **should be open** and the print **must not be in contact** with the heating plate. **(1)**

Place the transfer paper **face up** then place the WunderBoard **face down** onto the paper. **Secure** with heat proof tape along all edges, then **cover** with a **thin fabric**, a **silicone sheet** or **baking paper**, to provide a better pressure distribution, and to reduce the tension of the coating. **Press** the WunderBoard for **130 seconds at 180°C (356°F)**, with a pressure of **0.35 Bar (5.07 Psi)** **(2-4)**

After the transfer cycle is finished, let the WunderBoard fully cool down. Avoid any handling of the WunderBoard during the cooling process to prevent coating damage, particularly near the edges. Peel away the heat proof tape from the edges, and remove the covering, followed by lifting the WunderBoard carefully from the transfer paper. **(5)**

 To avoid ghost images during the cooling process, take care that the WunderBoard doesn't lift or move while the press opens.

 After the transfer cycle the WunderBoard should be allowed to fully cool down. Avoid any handling of the WunderBoard during the cooling process to prevent coating damage, particularly near the edges and corners.

 Always wear cotton gloves, to prevent burns from the pressing process and hot aluminium etc.

