

## Studio Plate Press

### How to change a Controller unit

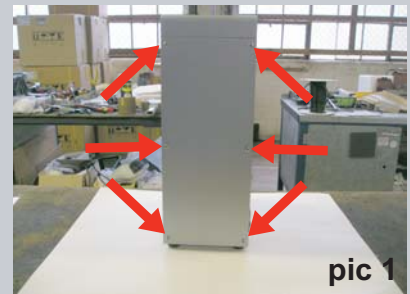
#### Replacement/Removal of a Controller unit

**N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

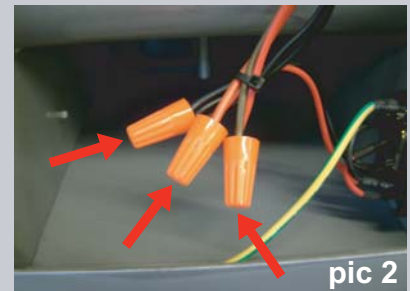
1. Remove Back Cover and 6 screws (pic 1)
2. Remove covers from wires by turning in an anticlockwise direction (pic 2)
3. Untwist wires from each other (pic 3), taking note of their position for future reference when reinstalling
4. Cut cable ties holding wires together (pic 4)
5. Remove Micro Switch connector from Controller unit by pulling Plug upwards (pic 5 arrow-a)
6. Using a Screwdriver, Remove Probe wires (pic 5 arrow-b), taking note of their position for future reference when reinstalling
7. Also using a Screwdriver, lever clips holding Controller unit in place (pic 6) and push Controller unit out from Cast Body

#### Re-installation of replacement Controller unit

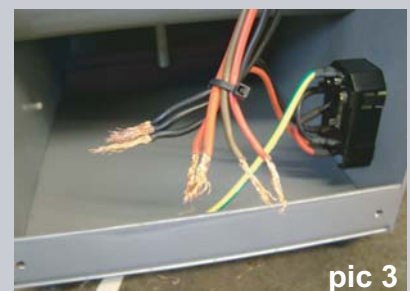
1. Installation is a reversal of removal



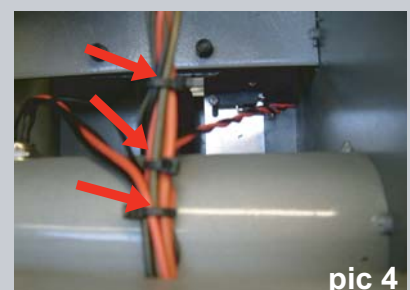
pic 1



pic 2



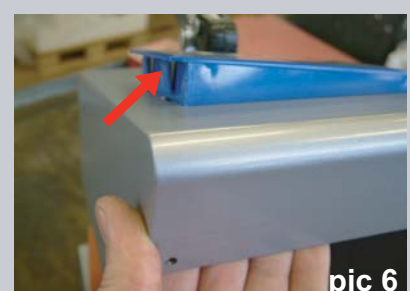
pic 3



pic 4



pic 5



pic 6