

Studio Clam 28/38 Press

Symptoms	Test Procedure	Probable Cause and Fix
Heat Press going over set temperature		1. Faulty main Control Unit
		2. Faulty Probe
		3. Faulty Solid State Relay
Timer does not activate (start counting down)	Pressure Lever in	1. Faulty connection/loose on main
	down position	Control Unit
		2. Faulty Magnetic Switch
Timer does not reset (Buzzer does not stop)	Pressure Lever in up position	1. Faulty Magnetic Switch
Heat Plate not heating	On/Off Switch not	1. Check power supply
	illuminating	2. Faulty Fuse in Plug
	Temp/Timer display not	1. Faulty Fuse in Plug
	illuminating	2. Faulty Auxiliary Fuse
	-	3. Faulty Main Control Unit
		4. Faulty Ribbon Cable/Connection
		5. Faulty Display Units
	No power to Heat Plate	1. Faulty Solid State Relay
	Open Circuit on Heat	Faulty wiring or Connector
	Plate	2. Faulty Heat Plate
	ERR on display and Buzzer sounds	1. Faulty Probe or connection
When Pressing Lever is raised to the up position it keeps falling down		Broken or damaged Return Spring