

## Studio Clam 28-38 Press

### How to change a Solid State Relay

#### Replacement/Removal of a Solid State Relay

**N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove Rear Cover by unscrewing 8 retaining screws (pic 1)
2. Disconnect all wires connected to Solid State Relay (pic 2 arrow-a), taking note of their position for future reference when reinstalling
3. Remove securing screws on Solid State Relay (pic 2 arrow-b)
4. Separate Relay from Heat Sink

#### Re-installation of replacement Solid State Relay

1. Installation is a reversal of removal
- N.B.** Heat Sink Compound should be applied to base of Solid State Relay, before refitting.

