

## Maxi/Mini (120 Volt) Heat Press

Symptoms	Test Procedure	Probable Cause and Fix
Heat Plate not heating	Rocker switch not lighting when switched on	<ol> <li>Check Power Supply and Fuse</li> <li>Replace Rocker Switch</li> </ol>
	Digital Display not illuminating	<ol> <li>Faulty Fuse</li> <li>Faulty Fuse Holder</li> <li>Faulty wiring or Connector</li> <li>Faulty Controller</li> </ol>
	Open circuit on Element	<ol> <li>Faulty Thermal Cut-Out</li> <li>Faulty Heat Plate Loom or Connectors</li> </ol>
	No power to Heat Plate	<ol> <li>Faulty Solid State Relay</li> <li>Faulty Controller</li> </ol>
Heat Plate sticking when Press is operated	When Lever is moved up or down	<ol> <li>Broken Heat Plate Spring</li> <li>Toggle Assembly needs lubricating</li> <li>Worn or broken Toggle Assembly</li> </ol>
Pressure low when Press is operated	When Lever is moved down	<ol> <li>Handwheel needs adjusting</li> <li>Broken Inner Pin</li> <li>Toggle Assembly worn</li> <li>Main Casting cracked or broken</li> </ol>
When Pressing Lever is raised to the up position (it keeps falling down)		<ol> <li>Worn Stop Bar</li> <li>Worn Pivot Pair</li> </ol>