

Delta Cap Press

How to change a Rheostat

Replacement/Removal of Rheostat

N.B. Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove Rheostat Knob by loosening grub screw (pic 1 arrow-a) and pulling Knob off Rheostat
2. Put Heat Plate in up position
3. Remove Heat Plate Assembly bolts (pic 1 arrow-b)
4. Lower Heat Plate Assembly and lift Insulation Cover to allow access (pic 2)
5. Remove nuts securing connections onto Rheostat (pic 3 arrow-a)
6. Remove Rheostat securing screws (pic 3 arrow-b) and lift Rheostat from Clamp Plate

Re-installation of replacement Rheostat

1. Installation is a reversal of removal
- N.B.** Before reinstallation of Rheostat Knob be sure to reposition Stop Tab for minimum and maximum temperature settings. Also be sure to perform a recalibration using a CAL meter.

