

Beta Swift Press

Symptoms	Test Procedure	Probable Cause and Fix
Heat Press going over set temperature		<ol style="list-style-type: none"> 1. Faulty Thermo Couple 2. Faulty Controller
Timer does not activate (start counting down)	Pressure Lever in down position	<ol style="list-style-type: none"> 1. Faulty connection/loose on Controller or Micro Switch 2. Faulty Micro Switch
Timer does not reset (Buzzer does not stop)	Lever in up position	<ol style="list-style-type: none"> 1. Micro Switch needs adjusting 2. Faulty Micro Switch
Heat Fault on Digital Display		<ol style="list-style-type: none"> 1. Faulty Controller 2. Open circuit on Element
Probe fault on Digital Display		<ol style="list-style-type: none"> 1. Loose connection on Controller Connector Block (Probe) 2. Faulty Probe (Thermo Couple)
CAL fault on Digital Display		<ol style="list-style-type: none"> 1. Controller needs recalibrating
Heat Plate not heating	Digital Display not illuminating	<ol style="list-style-type: none"> 1. Check power supply and Fuse 2. Faulty Fuse Holder/Switch 3. Faulty wiring or Connector 4. Faulty Controller
	Open circuit on Element	<ol style="list-style-type: none"> 1. Faulty Thermal Cut-Out 2. Faulty wiring or Connector 3. Faulty Heat Element
When Pressing Lever is raised to the up position it keeps falling down		<ol style="list-style-type: none"> 1. Broken or damaged Return Spring