

## **Beta Clam Press**

Symptoms	Test Procedure	Probable Cause and Fix
Heat Press going over set temperature		<ol> <li>Faulty Thermo Couple</li> <li>Faulty Controller</li> </ol>
Timer does not activate (start counting down)	Pressure Lever in down position	<ol> <li>Faulty connection/loose on Controller or Micro Switch</li> <li>Faulty Micro Switch</li> </ol>
Timer does not reset (Buzzer does not stop)	Lever in up position	<ol> <li>Micro Switch needs adjusting</li> <li>Faulty Micro Switch</li> </ol>
Heat Fault on Digital Display		<ol> <li>Faulty Controller</li> <li>Open circuit on Element</li> </ol>
Probe fault on Digital Display		<ol> <li>Loose connection on Controller Connector Block (Probe)</li> <li>Faulty Probe (Thermo Couple)</li> </ol>
CAL fault on Digital Display		1. Controller needs recalibrating
Heat Plate not heating	Digital Display not illuminating	<ol> <li>Check power supply and Fuse</li> <li>Faulty Fuse Holder/Switch</li> <li>Faulty wiring or Connector</li> <li>Faulty Controller</li> </ol>
	Open circuit on Element	<ol> <li>Faulty Thermal Cut-Out</li> <li>Faulty wiring or Connector</li> <li>Faulty Heat Element</li> </ol>
When Pressing Lever is raised to the up position it keeps falling down		1. Broken or damaged Return Spring