

ADKINS

Omega Series 250



Operators Handbook

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Omega Series 250 Press is a registered trademark of A. Adkins & Sons Limited.

Please read this manual carefully and keep it with your machine at all times for reference.

Preface

Dear User

Welcome to the growing group of Omega Series 250 Press users. The product you have purchased has been carefully designed and manufactured to ensure that you, the user, will gain the maximum benefit.

All A. Adkins & Sons products are specifically designed to ensure ease of use with particular attention to safety requirements.

Should you discover any fault or damage upon receipt of this product, you should immediately contact your supplier.

Contents

1.	Introduction Omega Series 250 Press	1
1.1	What did you receive?	2
1.2	Specifications of the Omega Series 250 Press	3
1.3	Safety	4
1.4	Safety Tips	4
2.	Installation	6
2.1	Transport Instructions	6
2.2	Installing the Machine	6
2.3	Electrical Requirements	6
2.4	Adjusting the Pressure	7
3.	How to operate the Omega Series 250 Press	8
3.1	Starting with the Omega Series 250 Press	8
3.2	Machine Operating Procedure	8
3.3	Working with Heat Transfer Materials	8
3.4	Pressing Pad Assembly	9
3.5	Shutting Down the Machine	9
3.6	Fault Diagnosis	9
3.7	Hints and Tips	10
4.	Maintenance of the Machine	12
4.1	Daily Maintenance	12
4.2	Periodic Maintenance	12
4.3	Cleaning	12
5.	Machine Drawings and Diagrams	13
5.1	General Layout	14
5.2	Operation of Control Unit	15
5.3	Exploded Diagram and Parts List	16
5.4	Electrical Diagram	17
6.	Design Change	18
7.	Guarantee	19
	Declaration of Conformity	20

1. Introduction Omega Series 250 Press

The Omega Series 250 Press is a manually operated 'swing away' heat press for transfer printing and material fusing. It is ideal for medium volume production.

The work area is: 40 cm x 50 cm (*16 in x 20 in*)

The Omega Series 250 Press has a heat plate which swings away from the operating position to clear the worktable for loading and unloading.

The Omega Series 250 Press is produced in one version, nominally 230-240 Volts AC for the European market.

It is a simple operation to remove the worktable and replace it with one of a different size.

1.1 What did you receive?

The Omega Series 250 Press has been placed in a crate, then held in place with a wooden jig and protected by a polystyrene liner; finally it is banded onto a pallet, for safe transportation. The following articles should have been delivered:

- Omega Series 250 Press complete with mains cable and plug
- Omega Series 250 Press Operators Handbook
- Any extra items ordered

If there is any damage or any article is missing, please contact your supplier immediately.

1.2 Specifications of the Omega Series 250 Press

Specifications

Power consumption	1800 Watts
Power supply	220 Volts AC
Maximum temperature	225°C (437°F)
Display Timer Range	0 – 999 sec
Weight export packed	128 kg (282 lbs.)
Size export packed	88(L) x 98(W) x 68 cm (H) (34.5 x 38.5 x 27 in)
Net weight	118 kg (260 lbs.)
Press pad dimensions	40 x 50 cm (16 in x 20 in)
Fuse	15A

1.3 Safety

The Omega Series 250 Press has been equipped with various safety features to ensure operator safety.

- a. **A thermal cut-out** on the heating element shuts off the power to the element if the temperature exceeds $225^{\circ}\text{C} \pm 15^{\circ}\text{C}$ ($437^{\circ}\text{F} \pm 27^{\circ}\text{F}$).
- b. **The time/temperature** controller has a built in facility giving error messages in the event of faults with the element heating and control system.

1.4 Safety Tips

If required, our customer service team can arrange maintenance service.

- ◆ **The Omega Series 250 Press** meets the European Legislation standard. Under normal conditions accidents are rare. However listed below are some practical points to ensure your safety.
 - **Always switch off** and isolate the mains supply (i.e. Remove plug) before undertaking any maintenance work or cleaning the machine.
 - **Keep other people** away from the machine during use.
 - **Ensure that there is** sufficient space around the machine. Cables and connections must not get jammed. Although the heat radiation of the press is low, there should be enough space for cooling down.
 - **Avoid contact** with the press element.
 - ◆ **DO NOT REMOVE THE TOP COVER UNLESS QUALIFIED TO DO SO** - touching internal parts is dangerous and may cause shock hazard.
 - ◆ **PROTECT THE MAINS CABLE** - damage to the mains cable may cause fire or shock hazard. When unplugging, hold by the plug only and remove carefully. Take care that the mains cable does not come into contact with the heat plate (or moving parts of the mechanism) during operation of the machine.
 - ◆ **OPERATING AMBIENT TEMPERATURE RANGE** - the operating ambient temperature range is, $0^{\circ}\text{C} - 35^{\circ}\text{C}$ ($32^{\circ}\text{F} - 104^{\circ}\text{F}$) and humidity of 20 - 80%. This heat press is fitted with a thermal cut out to ensure that it cannot operate above $225^{\circ}\text{C} \pm 15^{\circ}\text{C}$ ($437^{\circ}\text{F} \pm 27^{\circ}\text{F}$).
-

Safety Tips (cont.)

- ◆ **MACHINE FUSES** - type: 15 Amp fuse.
- ◆ **WARNING - THIS APPARATUS MUST BE EARTHED (GROUNDED)**
- ◆ **CAUTION**
This machine gets hot whilst operating. Take care not to touch any surfaces that are labelled “Caution this plate is HOT”.
- ◆ **MACHINE OPERATION**

Only suitably trained personnel should operate this machine.

This machine is designed to be operated by one operator only.

Contact your print media suppliers to ascertain whether fumes are given off during the process, and if so what precautions are needed for operator safety. These may include air extraction and/or masks for personnel.

Please refer to page 14 for an illustration of the Omega Series 250 Press.

2 Installation

2.1 Transport Instructions

The machine comes to you in a crate, then held in place with a wooden jig and protected by a polystyrene liner; finally it is banded onto a pallet, for safe transportation. If you have to transport the machine at any time it is recommended that you use a similar box and packing methods. Please let the machine cool down!

2.2 Installing the Machine

Take the machine out of the box, due to the weight of the machine we recommend that this be a 2-person task. Put the machine on a sturdy worktable, close to a suitable electric socket and within easy reach of the operator. There must be sufficient space for the machine's head to swing to the right until it hits the built in stop and back to the pressing position without creating trapping points against adjacent articles. Ensure that no items vulnerable to heat radiation are too close to the machine.

2.3 Electrical Requirements

The Omega Series 250 Press should be connected to the mains supply (nominally 230 V AC for the European Market) a moulded plug is fitted to the cable provided.

The press is designed for 230 volts AC 50/60 hertz and requires exclusive use of a power outlet rated for at least 15 amps (Europe).

Ensure that the supply rating on the machine specification plate corresponds with your local supply and that the correct plug is fitted.

MAINS LEAD

The wires in this mains lead are coloured in accordance with the following code:

230 VAC { **Green and Yellow: EARTH**
Blue: NEUTRAL
Brown: LIVE }

2.3A Wiring the Plug for a 230 VAC Machine

As the colours of the wires in the mains lead of this apparatus may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:-

1. **The wire**, which is, coloured green and yellow must be connected to the terminal in the plug, which is marked by the letter E, or by the safety earth symbol coloured green, or green and yellow.
2. **The wire** coloured blue must be connected to the terminal, which is marked with the letter N, (Neutral connector).
3. **The wire** coloured brown must be connected to the terminal, which is marked with the letter L, (Live connector).

NOTE:

Replacement of the mains cable must be done by a competent service engineer.

2.4 Adjusting the Pressure

This press is fitted with a manually adjustable pressure regulator wheel, on the base of the machine directly below the work table.

To adjust the pressure exerted by the press onto the work table, the regulator wheel is unlocked; by unscrewing the pressure lock screw.

1. Rotating the regulator wheel **clockwise** will **increase** the pressure exerted onto the work table
2. Rotating the regulator wheel **anti clockwise** will **decrease** pressure exerted onto the work table

When the desired work table pressure is achieved the regulator wheel should be locked; by screwing in the pressure lock screw.

3. How to Operate the Omega Series 250 Press

3.1 Starting with the Omega Series 250 Press

- 3.1.1 Turn on the Omega Series 250 Press;** the on/off switch is on the Left Hand side of the machine head. Set the machine controls as necessary. See instructions for adjusting the pressure, **Section 2.4**, and the operation of the time temperature unit, **page 15**. When the set temperature is steady in the display the machine is ready to use.

3.2 Machine Operating Procedure

- 3.2.1 Turn on the machine using the power switch (located on the front left hand side of the machine head)
- 3.2.2 If the head is already swung away (proceed to step 5)
- 3.2.3 If the machine head is already locked into the closed position (proceed to step 4)
- 3.2.4 Push the locking handle to the back position to release the machine head (for safety it is recommended to stand well clear during this operation)
- 3.2.5 Load the work table with the work piece to be transferred
- 3.2.6 Swing the machine head back into line with the work table using the swing handle
- 3.2.7 Hold the machine head in position using the swing handle whilst simultaneously lowering the operating handle, then wait for the set time cycle to elapse
- 3.2.8 After the set time cycle has elapsed the heat plate will automatically rise and the machine head will swing away to the right (for safety it is recommended to stand well clear during this operation)
- 3.2.9 This will enable loading/ unloading of the work table

3.3 Working with Heat Transfer Materials

- 3.3.1 Ascertain from the supplier** of the transfer paper and/or the suppliers of the material, that the material to be used is suitable and has been prepared for transfer printing.
-

Working with Heat Transfer Materials (cont.)

3.3.2 Obtain from the supplier of the transfer paper, or material to be used, the recommended temperature, time and pressure settings for the material to be worked on.

Approximate settings are usually within the following:-

180°C - 200°C (350°F - 400°F)	Heat Setting
20 - 30 seconds	Time Dwell Setting

3.4 Pressing Pad Assembly

The pressing pads supplied with this machine are silicone rubber. The pressing pads must be maintained in good condition at all times and replaced when showing signs of wear. A worn pressing pad will always affect the quality of printing/fusing. Do not insert items into the machine which would tend to cut the pressing pad, i.e. buttons, pins, press-studs or zips.

IMPORTANT NOTE:

The pressing pad supplied with the machine is of the correct thickness. Using a thicker pad may invalidate your warranty.

3.5 Shutting Down the Machine

To shut down the machine when a cycle is finished, turn off the red illuminated rocker switch on the right hand side of the machine head.

To temporarily interrupt the cycle, press the mode release button once.

To shut down in an emergency, press the red button on the front right hand side of the machine head.

3.6 Fault Diagnosis

This Omega Series 250 Press has built in fault diagnosis. The display may show the following:

1. Heat Fault

If the element of the heat press, or the thermal cut-out go open circuit, after approximately 20 minutes the display will show "Heat Fault". If this display is seen, contact your machine supplier immediately.

Fault Diagnosis (cont.)

2. Probe Fault

If the probe goes open circuit, the display will show "Probe Fault" immediately. Contact your machine supplier immediately.

3. "CAL" Fault

If "CAL" appears in the controller display the controller will need to be recalibrated. Switch off the machine and contact your supplier for an instruction sheet.

CAUTION

In all fault conditions switch off the power to the machine and unplug the machine from the electrical supply before contacting your machine supplier.

3.7 Hints and Tips

Transfer Printing

Extra care should always be taken to ensure that transfer paper is placed print down onto the article, as mistakes will result in the heat plate becoming soiled with ink and spoiling following work.

When transfer printing, it may be found advantageous to cover the press pad with paper or P.T.F.E. to prevent strike-through of surplus ink, particularly when printing thin material as surplus print on the pressing pad cover can also strike back on the following work.

Transfer Paper/Motifs Fail to Print Out Correctly

Check:-

1. **Heat and time** dwell settings are correct.
2. **Article** having transfer applied is locked in contact between pressing pad and heat plate.
3. **Pressing pad** is in good condition, is flat and making complete contact over the whole area of the heat plate. See Pressing Pad details.

"Ghosting" (Double Image) of Transfer Prints

Check:-

1. **Material being used** has been correctly heat set for transfer printing.
 2. **Material being used** does not shrink during printing process, i.e. measure material before and after printing.
-

Fault Diagnosis (cont.)

3. **Transfer paper** does not move after printing process upon lift off of the heat plate.
4. **If possible**, use adhesive coated paper, particularly to overcome fabric shrinkage.
5. **By pre-shrinking** of material in press before transfer printing.

4. Maintenance of the Machine

4.1 Daily Maintenance

For good press results it is important to keep the press surfaces clean. Wipe the surface of the heat plate with a dry non-abrasive cloth before use when the plate is cold.

When heat plates are hot and not in use, keep in the open position away from the silicone pad.

4.2 Periodic Maintenance

Periodically clean the Teflon® coated heat platen with a non-abrasive piece of cloth. Stubborn stains may be cleaned, *when platen is cool*, with mineral spirits.

4.3 Cleaning

First unplug the machine. Clean the outside of the machine frequently with a clean, moist cloth. This may conveniently be carried out when the machine is cold.

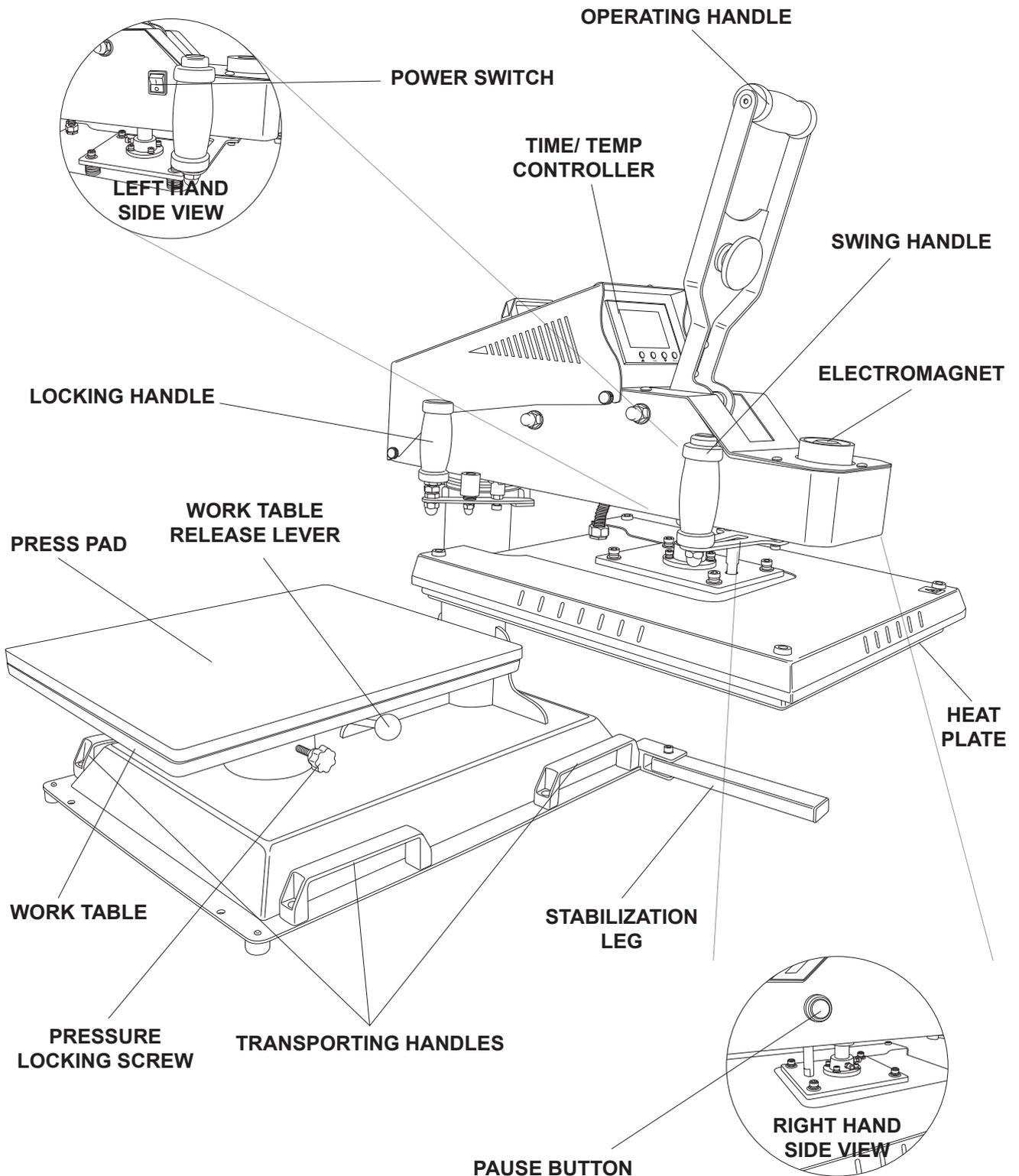
To prevent soiling of substrate, periodic wiping of entire exterior machine, including platens, with a clean rag is recommended. If necessary, use mineral spirits for cleaning a *cold* machine. Since mineral spirits are flammable, use precautions at all times and keep away from sparks, flames or hot heat platen.

5. Machine Drawings and Diagrams

On the following pages are the schematic diagrams for the Omega Series 250 Press.

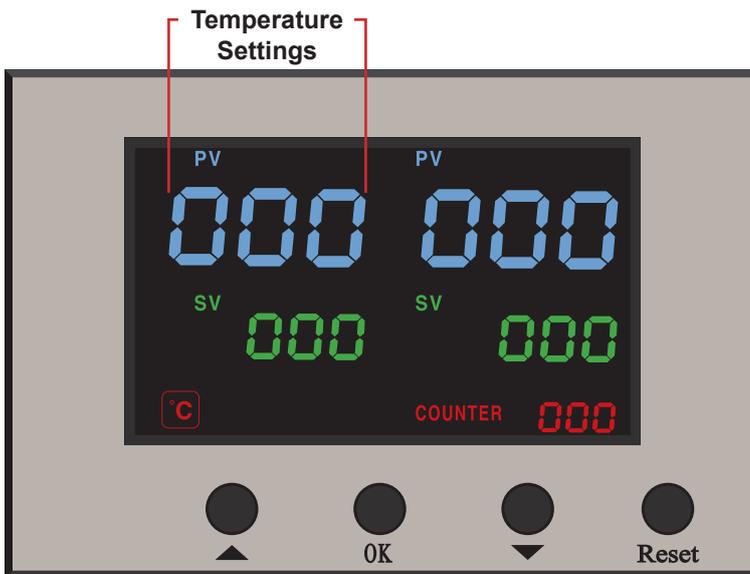
- 5.1 General Layout..... Page 14**
- 5.2 Operation of Control Unit..... Page 15**
- 5.3 Exploded Diagram and Parts List..... Page 16**
- 5.4 Electrical Diagram..... Page 17**

5.1 General Layout



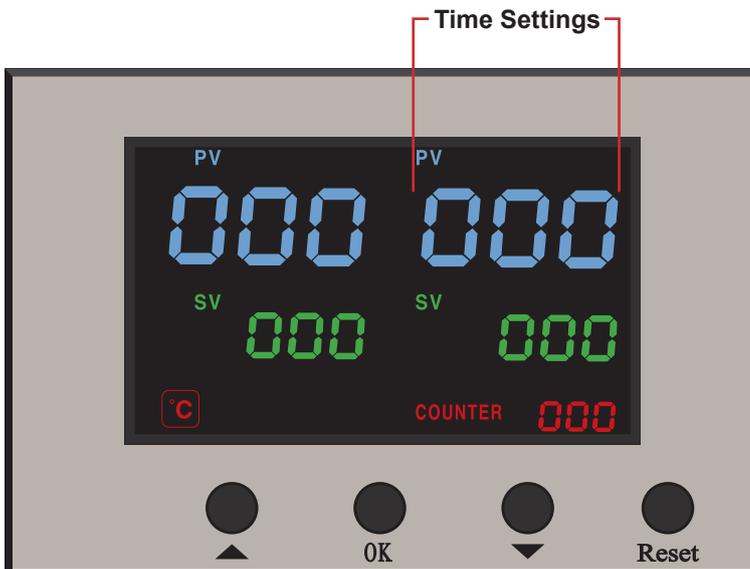
5.2 Operation Of Control Unit, Setting Time and Temperature

(The head must always be in the up position before the controller is set)



Setting Temperature

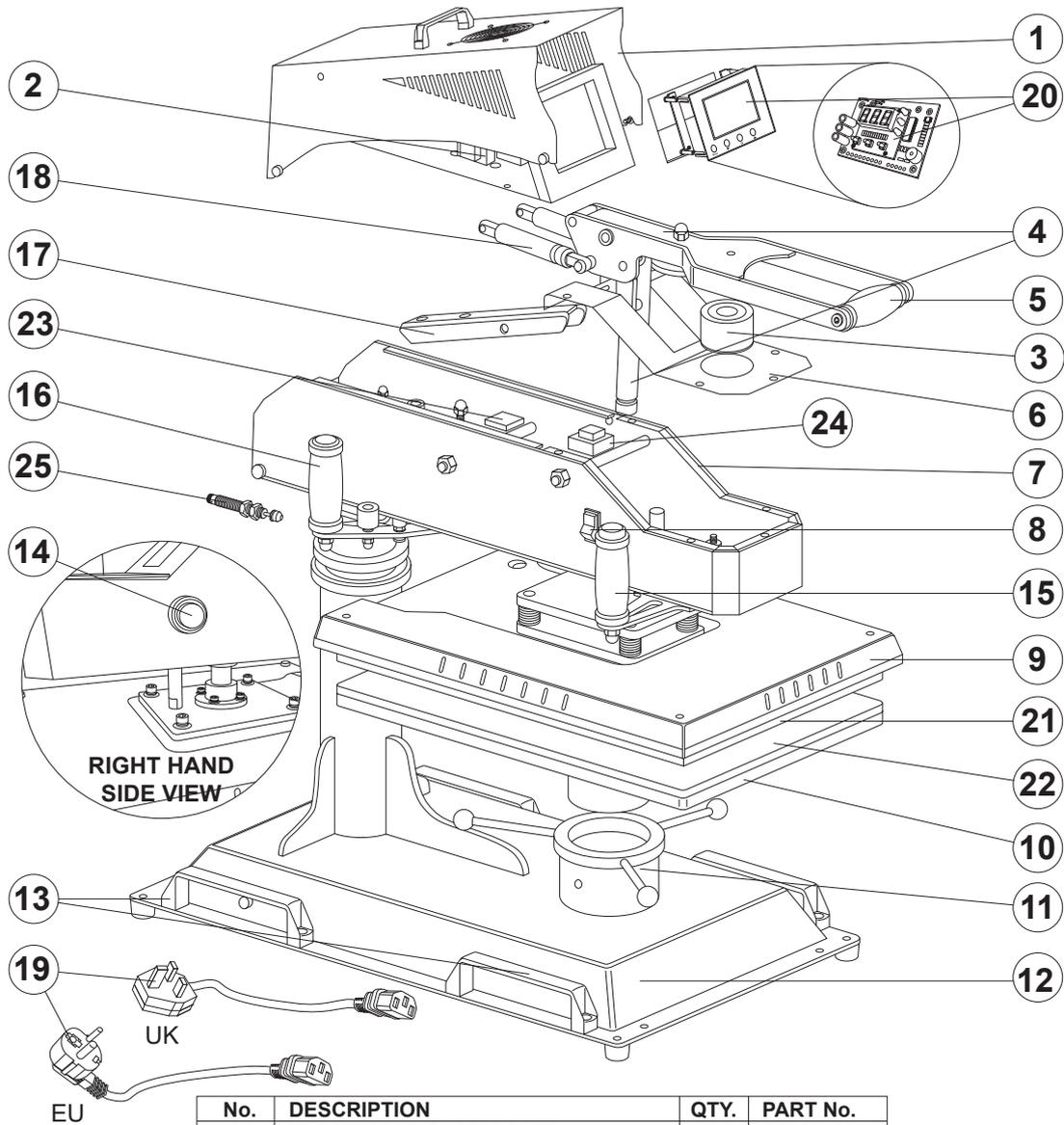
1. Switch on machine.
2. Press the 'OK' button to enter the temperature setting mode (the '°C' light will flash).
3. Using the '▼' or '▲' buttons select between '°C' or '°F'.
4. Press the 'OK' button twice to enter the temperature setting mode (the temperature settings digits and 'SV' will flash).
5. Use the '▼' or '▲' buttons to select the temperature required for the transfer material being used.
6. Press the 'OK' button to turn the 'SV' light and temperature settings digits off.



Setting Time

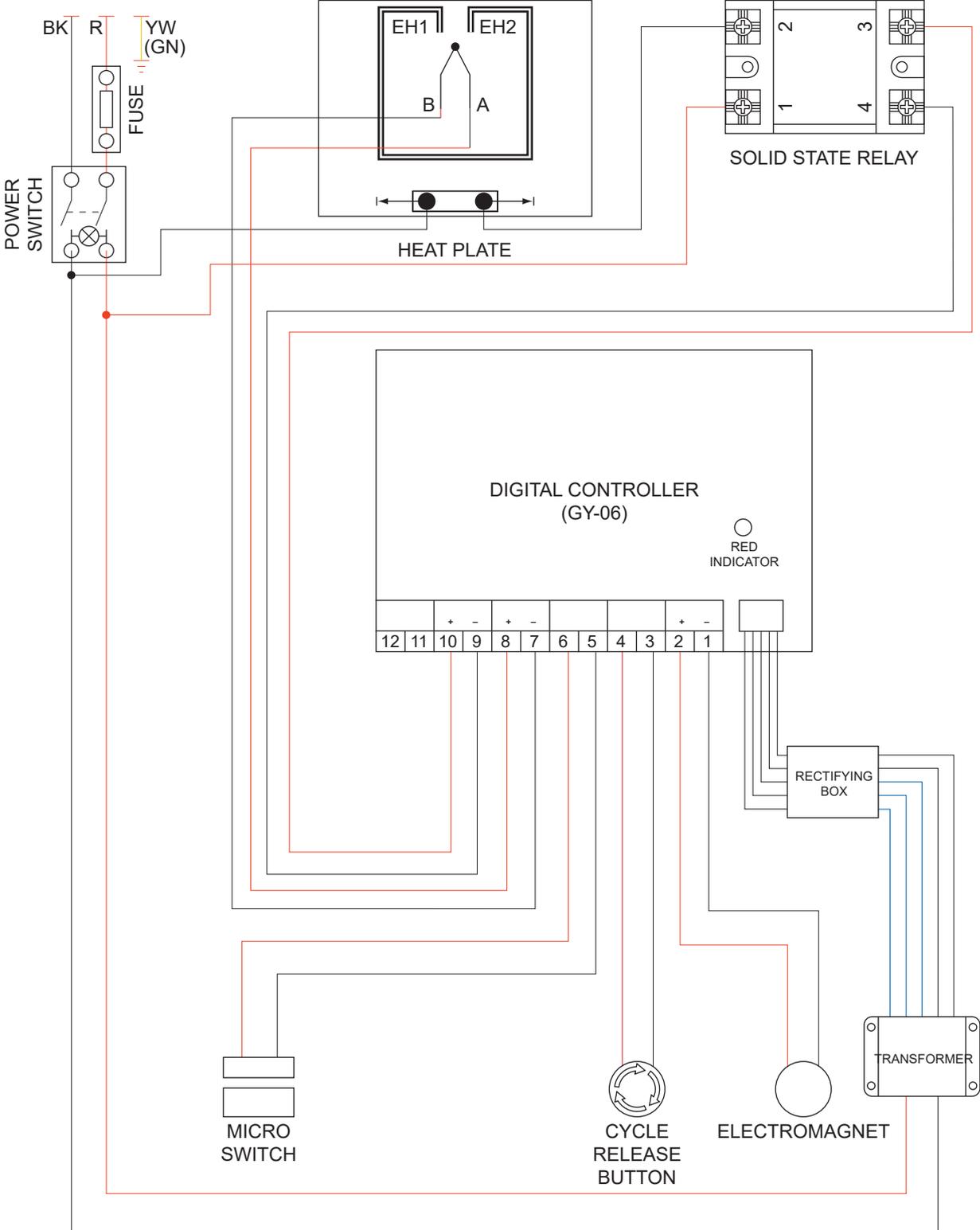
1. Press the 'OK' button three times to enter the time setting mode (the 'SV' and time settings lights will flash).
2. Use the '▼' or '▲' buttons to select the time required for the transfer material being used.
3. Press the 'OK' button to turn the 'SV' and time settings lights off.
4. The digital display will now show the rising temperature until the set heat is achieved. At this point a buzzer will sound to indicate that the machine has reached the set operating temperature and is ready to use.
5. **To reset the counter to zero press and hold 'Reset' button for 5 seconds.**

5.3 Exploded Diagram and Parts List



No.	DESCRIPTION	QTY.	PART No.
1	ELECTRICAL CASE COVER	1	OMC250/1
2	ELECTRICAL COMPONENTS	1	OMC250/2
3	ELECTRO MAGNET	1	OMC250/18
4	HANDLE SHAFT AND PRESSURE BAR	1	STEZA/15
5	HANDLE BAR GRIP	1	OMC250/4
6	FRONT CASE COVER	1	OMC250/5
7	MACHINE HEAD	1	OMC250/6
8	POWER SWITCH	1	OMC750/7
9	ANTI SCOLD PLATE	1	OMC250/7
10	BOTTOM PLATE	1	OMC250/8
11	PRESSURE ADJUSTING ASSEMBLY	1	OMC250/9
12	MACHINE BASE	1	OMC250/10
13	CARRYING HANDLE	5	OMC750/20
14	PAUSE BUTTON	1	OMC250/11
15	SWING HANDLE	1	OMC250/12
16	BRAKING HANDLE	1	OMC250/13
17	CLUTCH LEVER	1	OMC250/14
18	GAS SPRING	2	OMC250/15
19	MAINS LEAD AND PLUG 230 V (UK)	1	BMC618
	MAINS LEAD AND PLUG 230 V (EU)	1	NCC620
20	DIGITAL CONTROLLER (2 PART)	1	OMC750/35
21	HEAT PLATE	1	OMC250/16
22	SILICONE PAD	1	OMC250/17
23	SOLID STATE RELAY	1	ACL50/SSR
24	TRANSFORMER	1	OMC750/29
25	ADJUSTABLE DAMPER	1	OMC250/18

5.4 Machine Electrical Schematic



6. Design Change

With the policy of constant improvement and/or modification to meet changing conditions, the right is reserved to change the design and/or specifications at any time without prior notification, and therefore specifications may vary and not be in accordance with this manual.

7. Guarantee (Limited Warranty)

A. Adkins & Sons Limited warrants that the press is free from defects in material and workmanship for a period of 12 months from the date of supply. The machine comes with a lifetime warranty on the heating element, one year warranty on parts and 90 days labour.

This guarantee will only be effective when A. Adkins & Sons Limited authorises the original purchaser to return the machine to the factory, and only when the product upon examination has proven to be defective.

Should in our opinion any part of this press be defective in materials or workmanship, it will be replaced or repaired free of charge, provided that the press has been installed and operated in the correct manner and not subjected to misuse. (This is excluding any travelling and/or carriage costs which will be charged at our discretion.)

This guarantee does not apply to any machine that has been subjected to misuse, negligence, alteration or accident.

A charge will be made for any costs incurred if a reported fault on the press is found to be due to incorrect installation, operation and/or incorrect materials being used. It is the responsibility of the press user to ensure the suitability of the materials operating through the press.

In order for this guarantee to be effective, no return of machine or parts may be made without prior factory authorisation.

No claim of any kind shall be greater in amount than the sale price of the product or part to which the claim is made.

This is the sole guarantee given by the company, it is in lieu of any other guarantees, expressed or implied, in law or in fact, including the guarantees of merchantability and fitness for particular use, and is accepted as such by the purchaser in taking delivery of this product.

A. Adkins & Sons Limited shall not be liable for any injury, loss or damage, direct or consequential, arising out of the use or the inability to use the product.

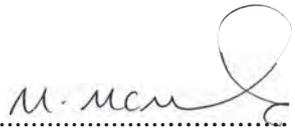
A. ADKINS & SONS LIMITED
DECLARATION OF CONFORMITY



<p>Application of Council Directives:</p> <p>Standards to which Conformity is Declared:</p>	<p>Machinery, Low Voltage. E.M.C.</p> <p><u>BS EN ISO 12100-1:2003+A1:2009</u> - Safety of machinery: Basic Technology. <u>BS EN ISO 12100-2:2003</u> - Safety of machinery: Principles of Design. <u>BS EN 60204-1:2006</u> - Safety of machinery: Electrical Equipment of Machines. <u>BS EN 60529:1992</u> - Degrees of protection provided by enclosures. <u>BS EN ISO 13850:2008</u> - Safety of machinery: Emergency Stops. <u>BS EN ISO 141211:2007</u> - Safety of machinery: Principles for Risk Assessment. <u>BS EN 55011:1998</u> - Class A Group 2 equipment - EMC Emissions. <u>BS EN ISO 61000-6-4:2007</u> - EMC Conducted Emissions. <u>BS EN ISO 61000-6-2:2005</u> - EMC Immunity.</p>
<p>Manufacturer's Name:</p>	<p><u>A. Adkins & Sons Limited</u></p>
<p>Manufacturer's Address:</p>	<p>High Cross, 18 Lancaster Road, Hinckley, Leicester, LE10 0AW, United Kingdom.</p>
<p>Type of Equipment:</p>	<p>Omega Series 250 Heat Press</p>
<p>Model Number:</p>	<p>.....</p>
<p>Serial Number:</p>	<p>.....</p>
<p>Year of Manufacture:</p>	<p>.....</p>

I, the undersigned, hereby declare that the equipment specified above conforms to the above directives and standards.

Place: Hinckley, United Kingdom

Signature: 

Date:

Full Name: Marie McMahon
 Position: General Manager